
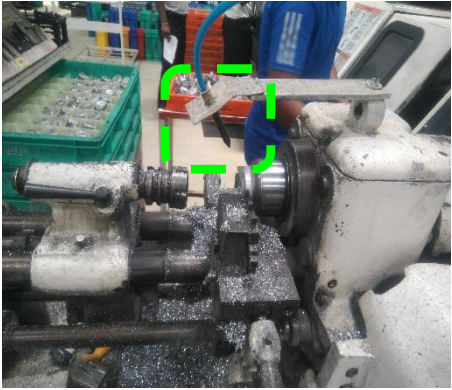




Plant : P14		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
CELL :-		TPM CIRCLE NAME :	LOSS NO./STEP	14								
Machine shop		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M
CELL NAME :		Single spindle lathe machine			M/C STAGE:	VMC			OPERATION:		VMC	
KAIZEN THEME :		KAIZEN IDEA :										
To improve the quality		Auto cleaning.						<b>BENCHMARK:</b>				
								<b>TARGET:</b>		0 No's		
								<b>KAIZEN START:</b>		05.03.2018		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:						<b>TARGET DATE:</b>		15.03.2018		
Bur cleaning not happen properly		Provided the auto pneumatic air to cycle completion time for cleaning purpose						<b>KAIZEN FINISH:</b>		08.03.2018		
								<b>TEAM MEMBERS:</b>				
								Ganesan		Ramesh		
								Sathish				
WHY-WHY ANALYSIS:		BEFORE			AFTER			<b>BENEFITS:-</b>				
Why1:- Bur removing properly not happen								1. Eliminated the Bur accumulate issue				
Why2:- After back facing bur is not removing properly								2. Quality improved				
Why2 :- Manual cleaning												
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
Manual cleaning		  <p style="margin-top: 10px;">Q not ok      Healthy condition</p> <p style="margin-top: 10px;">Before                      After</p>			SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS			
REGISTRATION NO.:					P14/QM/2018/040		1	Tensioner A128-2	20.03.18	Ganesan	Completed	
DATE:					28.03.2018		2	Tensioner A157	20.03.18	Ganesan	Completed	
REGISTERED BY:					Mr. Nigama							
MANGERS SIGN:					Mr. Dinesha M							
HD SCOPE INFORMATION IN OTHER PLANT												
SR. No	Plant	WHEN	WHOM	STATUS								